

**Amendments to the Specification**

**IN THE WRITTEN DESCRIPTION**

Please replace paragraph [0043] with the following amended paragraph:

**[0043]** After the pump components which have been produced in a first injection cycle have been inserted, the assembly platform M according to FIGS. 9 and 10 is moved out of the die horizontally by means of the slide-type guide L, which is designed as a transverse slide. According to FIG. 11, in this position that section of the assembly platform M in which the assembly holders for the metering heads 2a are provided is emptied. The metering heads 2a are therefore removed from this section M<sub>1</sub> of the assembly platform M. The entire assembly platform M is then rotated horizontally counterclockwise through a pivot angle of 90° about its central vertical axis D. This is illustrated in FIG. 12. The emptied section M<sub>1</sub> is now in a position in which it can receive, within the injection molding die, the first pump components in the assembly sequence of the metering pumps, namely the housings 4. The movements and operation of the manufacturing machinery of the mold die S, assembly platform M, extruders PE, PP and ejectors are automatically controlled by a programmable controller PC (FIG. 10), programmed in a manner well understood in the art, to effect the method of manufacture disclosed herein.